



Argon consumables

No.	Part No.	Description
1	WP-18	TORCH BODY 350A
2	57Y02	LONG BACK CAP
3	57Y04	SHORT BACK CAP
4	18CG	CUP GASKET
5	-	Collet (See Chart A)
6	-	Collet Body (See Chart A)
7	-	Alumina Nozzles (See Chart B)
8	54N63	LG Diameter GAS LENS INSULATOR
9	-	Lg. Diameter Gas Lens (See Chart A)
10	-	Lg. Diameter Gas Lens NOZZLES (See Chart B)
11	54N01	GAS LENS INSULATOR
12	-	GAS LENS (See Chart A)
13	-	Alumina Gas Lens NOZZLES (See Chart A)
14	18-7	INSERT
15	-	STUBBY Collet (See Chart A)
16	17CB20	STUBBY Collet BODY (See Chart A)
17	-	STUBBY Alumina NOZZLES (See Chart B)
18	-	POWER CABLE ADAPTOR
19	WP-18P	TORCH BODY 180 DEGREE
20	H200	HANDLE (SMOOTH)
21	H-200R	HANDLE (RIBBED)
22	-	POWER CABLE
23	-	GAS HOSE
24	-	WATER HOSE
25	WP-18V	TORCH BODY W/C VALVE
26	VS-2	VALVE STEM

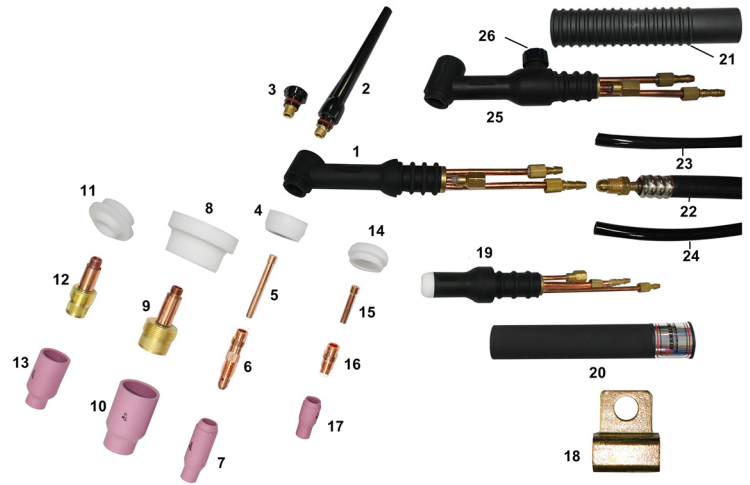


CHART A · COLLETS · COLLETS BODIES · GAS LENS						
Electrode Diameter	.020" (0.5mm)	.040" (1.0mm)	1/16" (1.6mm)	3/32" (2.4mm)	1/8" (3.2mm)	5/32" (4.0mm)
Collet	10N21	10N22	10N23	10N24	10N25	54N20
Collet Body	10N29	10N30	10N31	10N32	10N28	406488
Gas Lens	45V29	45V24	45V25	45V26	45V27	45V28
Lg. Dia. Gas Lens	45V0204		45V116	45V64	995795	45V63
Stubby Collet	-	10N225	10N235	10N245	10N255	-
Stubby Collet Body	-	17CB20			17CB20	-

CHART B · NOZZLES · HPN-HIGH PERFORMANCE NOZZLES AVAILABLE								
SIZE	4	5	6	7	8	10	12	SHORT
Alumina	10N50	10N49	10N48	10N47	10N46	10N45	10N44	-
Alumina Gas Lens	54N18	54N17	54N16	54N15	54N14	-	-	54N19*
Lg. Dia. Gas Lens	-	-	57N75	-	57N74	53N88	53N87	53N89*
Long Alumina	-	10N49L	10N48L	10N47L	-	-	-	-
Long Gas Lens	-	54N17L	54N16L	54N15L	-	-	-	-
Stubby Alumina	13N08	13N09	13N10	13N11	12N12	13N13	-	-



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