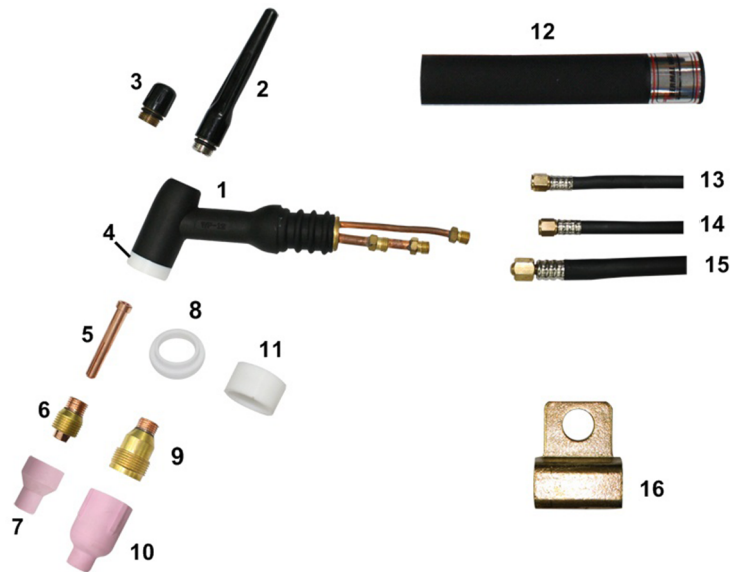


WP 12

Consumables

HERMAL WELD®
THE SIGN OF QUALITY FOR WELDING PRODUCTS



No.	Part No.	Description
1	WP-12	TORCH BODY 500A
2	56Y44	LONG BACK CAP
3	56Y45	SHORT BACK CAP
4	12NG	NOZZLE GASKET
5	-	Collet (See Chart A)
6	11WP65	COLLET BODY (ALL SIZE)
7	-	Alumina NOZZLES (See Chart B)
*	-	Long Alumina NOZZLES (See Chart B)
8	12GLG	GAS LENS GASKET
9	-	GAS LENS (See Chart A)
10	-	GAS LENS Alumina NOZZLES (See Chart B)
11	12MNG	MATAL NOZZLE GASKET
*	85Z99	INSULATOR SLEEVE
*	-	METAL NOZZLE (See Chart B)
12	85WP13	HANDLE
13	-	GAS HOSE
14	-	WATER HOSE
15	-	POWER CABLE
16	-	POWER CABLE ADAPTOR

CHART A · COLLETS · COLLETS BODIES · GAS LENS						
Electrode Diameter	1/16" (1.6mm)	3/32" (2.4mm)	1/8" (3.2mm)	5/32" (4.0mm)	3/16" (4.8mm)	1/4" (6.4mm)
Collet	85Z14	85Z15	85Z16	85Z17	85Z18	85Z19
Collet Body	11WP65					
Gas Lens	11GL16	11GL32	11GL18	11GL53	11GL36	-

CHART B · NOZZLES · HPN-HIGH PERFORMANCE NOZZLES AVAILABLE								
SIZE	4	5	6	7	8	10	12	SHORT
Alumina	14N57	14N58	14N59	14N60	14N61	14N61-10	14N61-12	-
Long Alumina	14N68	14N69	14N70	14N71	14N72	-	-	-
Gas Lens	-	-	57N75	-	57N74	53N88	53N87	53N89**
METAL*	-	-	86Z01	-	86Z02	86Z03	86Z06	-



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