



WP 24 Consumables

No.	Part No.	Description
1	WP-24G	TORCH BODY GAS 180A
1a	WP-24W	TORCH BODY WATER 180A
2	53N66	GAS LENS INSULATOR
3	-	Gas Lens Collet(See Chart A)
4	-	Gas Lens (See Chart A)
5	-	Alumina Gas Lens NOZZLES (See Chart B)
6	53N22	CUP GASKET
7	-	Collet (See Chart A)
8	-	Collet BODY (See Chart A)
9	-	Alumina NOZZLES (See Chart B)
*	-	Long Lava NOZZLES(See Chart B)
*	-	Lava NOZZLES (See Chart B)
10		POWER CABLE ADAPTOR
11	H-100	HANDLE
12	-	GAS HOSE
13	-	POWER CABLE
14	-	WATER HOSE

	CHART A · COLLETS · COLLETS BODIES · GAS LENS				
Electrode Diameter	.020" (5mm)	.40" (1.0mm)	1/16" (1.6mm)	3/32" (2.4mm)	1/8" (3.2mm)
Collet	53N15	53N16	53N14	24C332	
Collet Body	53N17	53N18	53N19	24CB332	
Gas Lens Collet	53N62	53N63	53N64	24GLC332	
Gas Lens	45V41	45V42	45V43	45V44	45V45

	CHART B. NOZZLES.HPN-HIGH PERFORMANCE NOZZLES AVAILABLE					
SIZE	0.165	4	5	6	7	8
Alumina	-	A53N24	A53N25	A53N27	-	-
Lava	53N23	53N24	53N25	53N27	-	-
Long Lava	-	53N28	-	53N26	-	-
Alumina Gas Lens	-	53N58	53N59	53N60	53N61	53N61S



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